

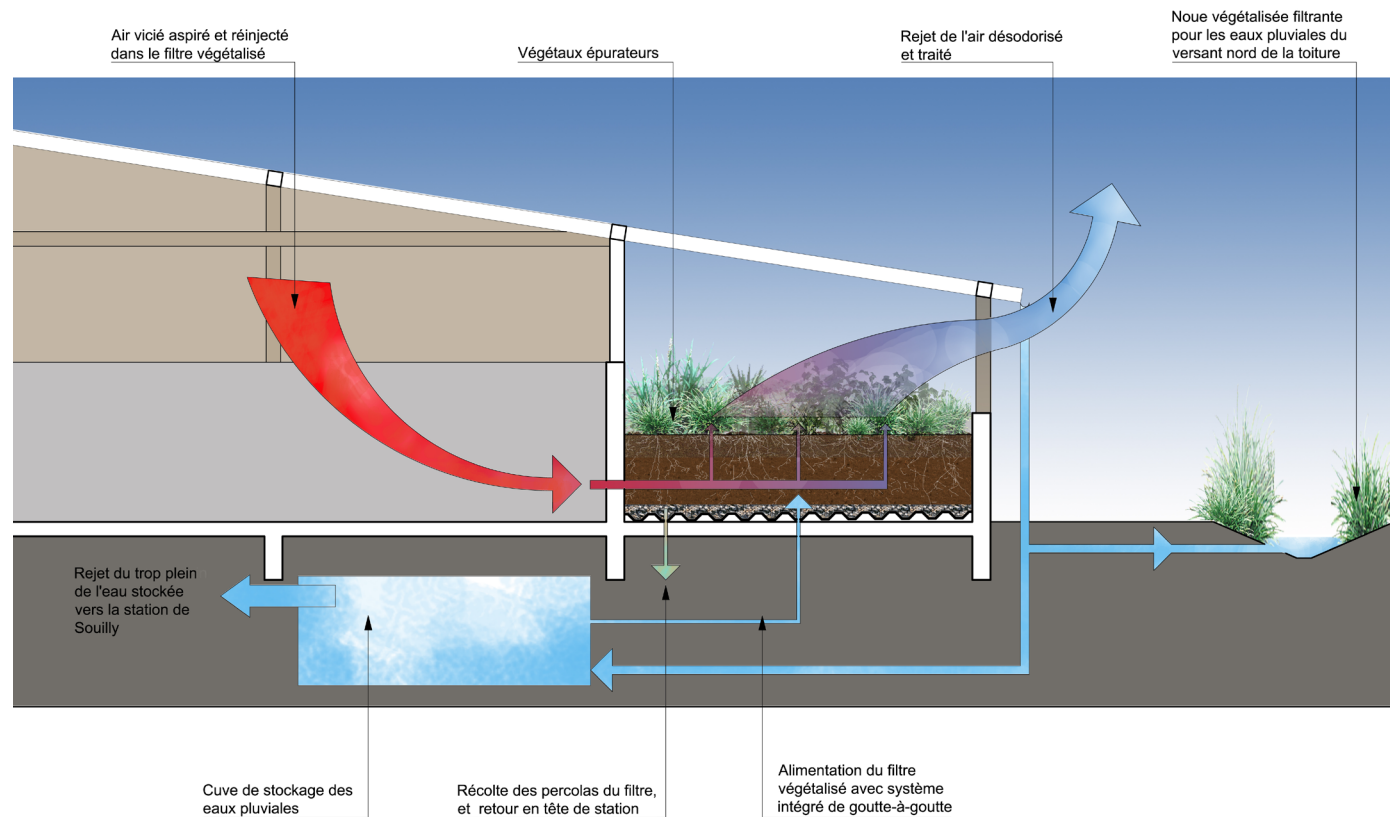
# ECO-DESIGN OF A SLUDGE STORAGE SHED IN SOUILLY - FRANCE

INDUSTRIAL SITE, HQE APPROACH: WASTE TREATMENT STORY

**Client** City of Claye-Souilly  
**Location** Claye-Souilly  
**Project Mission** Design and build  
Design concept and follow up mission, architecture HQE® and landscaping  
**Design and Built Area** AR ARCHITECTES, Degremont  
Suez, ZUB, PINTO  
**Area** 2 500 m<sup>2</sup>  
**Capacity** 72 000m<sup>3</sup>/h (polluted air)  
**Cost** 1 500 000 €  
**Date** May 2011



View on the terminated project



Air treatment integrated into the sludge storage shed is partially made of reinforced concrete with partition walls 2,20m high. Above this height, a galvanised metal structure holds a larch wood cladding and translucent polycarbonate siding materials. On the south side of the works there is a green planted filter with a surface of 135 m<sup>2</sup> it treats 72 000 m<sup>3</sup>/h of polluted air coming out from the 2 500 m<sup>2</sup> storage shed.





View on the structure of the construction



Treatment of 72 000 m<sup>3</sup>/hour on an area of 135 m<sup>2</sup> of green planted filter

Polluants	Concentrations (mg/m <sup>3</sup> )	Objectifs à atteindre (mg/m <sup>3</sup> )
Ammoniac (NH <sub>3</sub> )	6,5	0,7
Amines (R-NH)	N.C	0,1
Hydrogène sulfuré (H <sub>2</sub> S)	0,05	0,1
Mercaptans (R-SH)	0,013	0,05

N.C. : Non communiqué

Board 1: Pollution treatment

Débit (m <sup>3</sup> /h)	72 000
Profondeur du lit filtrant (m)	1,1
Temps de résidence minimal de l'air dans le filtre (s)	7,425
Volume du lit filtrant (m <sup>3</sup> )	148,5
Surface du lit filtrant (m <sup>2</sup> )	135
Longueur du biofiltre (m)	30
Largeur du biofiltre (m)	4,5

Board 2: Biofiltre characteristics

The biofiltration is a technology used to treat polluted air with high concentrations in ammoniac type (chap) (NH<sub>3</sub>) and hydrogen sulphide ( H<sub>2</sub>S).

The biofiltration has many advantages comparing to chemical-physical air filtration. It is economical and ecological.

Treatment by biofiltration takes place in two stages:

- 1st stage : pollutants settles on the recovering substratum.
- 2nd stage: microorganisms biodegrades the pollutants. Plants absorb the products that serve to regulate its microbial growth.

The biofilter integrates a water management system which has two objectives:

- Irrigation and filtration of plants

## HQE® targets

### Target 5: water management

- The domestic hot water is warmed by the thermal solar panels. Its surface is 2 to 3m<sup>2</sup>  
A tank of storage of 300L allows to produce 100 to 150L of warm water per day, that is 100 % of the consumption of two persons. There's an economy of 300 to 450€ per year.

- The annual water consumption is estimated approximately to 300 L/m<sup>2</sup> for the irrigation, according to climatic conditions, that are approximately 40m<sup>3</sup> per year.

### Target 13: air management

- The design of the biofilter for air treatment presents numerous advantages:

- Uses zero chemicals.

- Treatment of polluted air by the plants creates zero impact on the surrounding inhabitants.

- Landscaped integration.

- Low and easy maintenance.

- Economical comparing to other high energy consuming treatments.

